Gauge Drill #		Inches	mm		Gauge Drill #		Inches	mm	
80		0.0135	0.343		61		0.039	0.991	
79		0.0145	0.368				0.394		1.0
	1/64”	0.15625	0.3969		60		0.040	1.016	
78		0.016	0.406		59		0.041	1.041	
77		0.018	0.457		58		0.042	1.067	
		0.0197		0.5	57		0.043	1.092	
76		0.020	0.508				0.0433		1.1
75		0.021	0.533		56		0.0465	1.181	
74		0.0225	0.572			3/64”	0.046875	1.1906	
73		0.024	0.610				0.0492		1.25
72		0.025	0.635				0.512		1.3
71		0.026	0.660		55		0.052	1.321	
70		0.028	0.711		54		0.055	1.397	
69		0.0292	0.742				0.0571		1.45
		0.0295		0.75			0.0591		1.5
68		0.031	0.787		53		0.0595	1.511	
	1/32”	0.03125	0.7938			1/16”	0.062	1.5875	
67		0.032	0.813				0.63		1.6
66		0.033	0.838		52		0.0635	1.613	
		0.0335		0.85	51		0.067	1.72	
65		0.035	0.889				0.0689		1.75
64		0.036	0.914		50		0.070	1.778	
63		0.037	0.940		49		0.073	1.8542	
		0.0374		0.95	48		0.076	1.9304	
62		0.038	0.965			5/64”	0.078125	1.9844	

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